



Karpulenmaschinen

KM28

## Cartridge forming machine KM 28

PRINT

Vertical 2x14/8-heads indexing motion machine for the production of cartridges

### Technische Daten

#### ■ Operating range

Working range: Ø 6 - 17 mm  
other working ranges on request

Length of finished cartridge:  
min. 20 mm cylindrical length  
max. 90 mm total length  
higher total length on request

For the production of tubular glass cartridges with all main types of cartridge necks.

#### ■ Output

Up to 5.400 pieces per hour depending on the diameter of the glass, the shape of the neck and the quality of the glass.

#### ■ Dimensions and weight

Length:	4.400 mm
Width:	1.300 mm
Height with tube feeder:	3.350 mm
Weight:	2.200 kg

#### ■ Consumption

Consumption values for gas, air and oxygen depend on the glass tube and the type of gas used.  
Detailed information will be supplied on request.

#### ■ Features

Forming devices with servodrive  
High-Speed Index Drive HSI

#### ■ Option

Laser thermal shock cutting

Tube loader type RLGH for feeding the glass tubes into the magazine directly from tubing bundle.

Further details on request