



Cartridge forming machines

KM28

Cartridge forming machine KM 28

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Vertical 2x14/8-heads indexing motion machine for the production of cartridges

Technical data

■ Operating range

Working range: Ø 6 - 17 mm
other working ranges on request

Length of finished cartridge:

min.

20 mm cylindrical length

max.

90 mm total length

higher total length on request

For the production of tubular glass cartridges with all main types of cartridge necks.

■ Output

Up to 5.400 pieces per hour depending on the diameter of the glass, the shape of the neck and the quality of the glass.

■ Dimensions and weight

Length: 4.400 mm

Width: 1.300 mm

Height with tube
feeder: 3.350 mm

Weight: 2.200 kg

■ Consumption

Consumption values for gas, air and oxygen depend on the glass tube and the type of gas used.
Detailed information will be supplied on request.

■ Features

High-speed index drive HSI

Forming devices with servodrive

■ Option

Laser thermal shock cutting

Tube loader type RLGH for feeding the glass tubes into the magazine directly from tubing bundle.

Further details on request